

## Purchase Order Receipt Listing

Monday, September 11, 2017 8:13:57 AM

All Vendors PO ID PO37626 All Receipt Dates All Line Item Types  
 All Item ID/GL/WOs All Rec. Employees All Currencies  
 Grouped by Vendor ID

Page 1 of 1

All amounts are calculated in domestic currency.

Purchase Order ID/Curr Type	Line Nbr/Insp	Project ID	Reference/Description/Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/Recv Value	Inspected Qty/Rejected Qty (PO U/M)	MRB Qty/MRB Reject Qty	Book Amt
Vendor ID	Vendor Name	VC-COP001	Thyssenkrupp Materials CA Ltd								
PO37626	1		M7075T6S1.250X70 f 00		9/14/2017	9/11/2017	104.0000	\$40.71	0.0000	0	\$4,233.59
CAD	No		7075-T6 SHEET f 1.25" X 7.000" ORDER PRE CUT TO 50.00"			104.0000 PLOU01		\$4,233.59	0.0000	0	
			m138462								
	2		71401-45 PROCUREMENT QUALITY CLAUSES m138462		9/14/2017	9/11/2017	1.0000	\$0.00	0.0000	0	\$0.00
	No										

Total Received Quantity:  
 Total Qty to Inspect (PO U/M): 105.0000  
 Total Reject Quantity: 0.0000  
 Total Receipt Value: \$0.0000  
 Total Balance Due Quantity: \$4,233.59  
 Total Book Amount: 0.0000

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

ACC 73218  
B I L L O F L A D I N G No: PEC 62784  
Ship Date 07Sep17 at 11:04 From PFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

① Ship To: ( 1 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

AR Doc

B I L L O F L A D I N G

1) Our Order PEC- 88252- 1 Your PO # 37626  
ALUMINUM PLATE 7075-T651  
1.250" THICK X 7.0000" X 50.0000"  
AMS QQ-A 250/12  
AMS 4045  
ASTM B209

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
9392375	688087	60.76 SFT	25	1171
TOTAL:		Tags 1	PCS 25	LBS 1171

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 SKID GW. 1210 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\*\* TEL. 800-926-2600 \*\*\*\*\*

\*\*\*\*\* WE STOCK STAINLESS STEEL \*\*\*\*\*

\*\*\*\*\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*\*\*\*\*

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Matthew Lab

DATE

B I L L   O F   L A D I N G  
Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship To: ( 1 )  
DART AEROSPACE

No: PEC 62784  
Ship Date 07Sep17 at 11:04 From PFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115 )  
DART AEROSPACE

=====

B I L L   O F   L A D I N G

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

THYSSENKRUPP MATERIALS NA WILL CONDUCT THEIR  
INVENTORY, SEPT. 14 & 15/2017. THERE WILL BE NO  
CUSTOMER PICKUPS THOSE DAYS. HOWEVER, THE SALES  
OFFICE WILL REMAIN OPEN.

\*\*\*\*\*

\*\*\*UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.\*\*\*

\*\*\*POUR VOS BESOINS D'ACIER INOXYDABLE,

\*CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

*H/C*

B I L L   O F   L A D I N G  
Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship To: ( 1 )  
DART AEROSPACE

No: PEC 62784  
Ship Date 07Sep17 at 11:04 From PFW  
Probill  
Via VIM DELIVERY  
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Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115 )  
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B I L L   O F   L A D I N G

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SERA AJOUTEE A CHAQUE COMMANDE.\*\*\*

\*\*\*POUR VOS BESOINS D'ACIER INOXYDABLE,

\*CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600\*

Page: 2 .... Last

ALUMINIUM • ALUMINUM • CHIFFRE • PLASTIQUE • ACIER INOXYDABLE  
ALUMINIUM • ALUMINUM • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.



**CERTIFIED TEST REPORT**  
Constellium Rolled Products  
Ravenswood, LLC

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COPPER & BRASS SALES  
1015 SAINT JEROME STREET  
MISHAWAKA IN  
46544  
US

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O  
  
COPPER & BRASS SALES  
PO BOX 5116  
SOUTHFIELD MI  
48086  
US

COPPER&BR		110550795	4075	INCLUSION	Serial:20170710-0110550795	Pg 1of2
CUSTOMER PURCHASE ORDER NO. & ITEM 5400350304				Constellium ORDER NO. 209313		<p><b>CERTIFICATION</b>          "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."          Constellium Rolled Products Ravenswood, LLC          859 Century Road          P.O. BOX 68          RAVENSWOOD, WV 26164 USA</p> <p><i>Steve Good</i></p> <p>Steve Good - Laboratory Manager</p>
ALLOY 7075	CLAD	TEMPER T651	GAUGE 1.28000 in 32.51 mm	WIDTH 72.50000 in 1,842 mm	LENGTH 144.50000 in 3,670 mm	
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH						
CUSTOMER SPECIFICATION AMS QQ-A-250/12A						
PART NUMBER ALFLR00995		B/L NUMBER 83618		DATE SHIPPED 07/10/2017		
WT. SHIPPED 4200.000 LB	NO. OF PIECES 000003	GOVT. CONTRACT NO.				

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS:

AMS 4045K  
ASTM B209-14

Load Details

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1001556149	1,400.000	635.029	9392375	01		
1001556149	1,400.000	635.029	9392375	02		
1001556200	1,400.000	635.029	9392375	03		

Lot: 9392375

Tensile - Room Temperature (US)

Direction	Tests	Ultimate (KSI)		Yield (KSI)		Elongation (%)		Report
		Min	Max	Min	Max	Min	Max	
LT	02	81.0	81.5	70.9	71.5	11.0	12.0	

Tensile - Room Temperature (SI)

Direction	Tests	Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)		Report
		Min	Max	Min	Max	Min	Max	
LT	02	558	562	489	493	11.0	12.0	

P-860-155D REVISED: 10 2014

From: ThyssenKrupp Materials NA



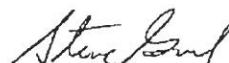
**CERTIFIED TEST REPORT**  
Constellium Rolled Products  
Ravenswood, LLC

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COPPER & BRASS SALES  
1015 SAINT JEROME STREET  
MISHAWAKA IN  
46544  
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COPPER & BRASS SALES  
PO BOX 5116  
SOUTHFIELD MI  
48086  
US

COPPER&BR		110550795	4075	INCLUSION		Serial:20170710-0110550795	Pg 2 of 2		
CUSTOMER PURCHASE ORDER NO. & ITEM 5400350304				Constellium ORDER NO. 209313		<b>CERTIFICATION</b> "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA   Steve Good - Laboratory Manager			
ALLOY 7075	CLAD	TEMPER T651	GAUGE 1.28000 in 32.51 mm	WIDTH 72.50000 in 1,842 mm	LENGTH 144.50000 in 3,670 mm				
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH									
CUSTOMER SPECIFICATION AMS QQ-A-250/12A									
PART NUMBER ALFLR00995		B/L NUMBER 83618		DATE SHIPPED 07/10/2017					
WT. SHIPPED 4200.000 LB		NO. OF PIECES 000003	GOVT. CONTRACT NO.						
Chemistry (Actual)									
Core	SI 0.06	FE 0.15	CU 1.49	MN 0.04	MG 2.56	CR 0.19	ZN 5.53	TI 0.03	ZR 0.01
OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER									
All material contained in this lot was cast and manufactured in the USA									
THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. CHEMISTRY BY OES: ARKSPARK CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399 WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557 DUNS Number: 090570149; CAGE Code: 1YWLS Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product. "END OF CERTIFICATION"									

P-860-155D REVISED: 10 2014

From: ThyssenKrupp Materials NA



1

**COPPER AND BRASS SALES**  
**MATERIAL TYPE**  
**ALUMINIUM ALLOYS**  
**PRODUCT DESIGNATION**

2014 2024 2224 2324 7050 7075 7150 7175 7475 ALUMEC 89 ALUMEC 99 QC-7

**"WARNING"**

SMALL CHIPS,FINE TURNINGS AND DUST MAY IGNITE READILY.EXPLOSION POTENTIAL MAY BE PRESENT WHEN:DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH CERTAIN METAL OXIDES; OR,CHIPS,FINES,DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH WATER OR MOISTURE.KEEP AWAY FROM IGNITION SOURCE.USE EXPLOSION-PROOF VENTILATION.KEEP MATERIAL DRY.

THIS PRODUCT CONTAINS BERYLLIUM AND COPPER.INHALING BERYLLIUM DUST OR FUMES MAY CAUSE CHRONIC BERYLLIUM DISEASE (CBD),A SERIOUS CHRONIC LUNG DISEASE IN SOME INDIVIDUALS.BERYLLIUM IS A CANCER HAZARD;OVER TIME CBD AND CANCER CAN BE FATAL,TARGET ORGAN IS PRIMARILY THE LUNG.INHALING LARGE AMOUNTS OF COPPER,MAGNESIUM OXIDE,MANGANESE OXIDE,AND ZINC OXIDE FUMES OR DUST MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS.CHRONIC OVEREXPOSURE TO COPPER MAY CAUSE THICKENING OF THE SKIN;AND SKIN,TEETH,AND HAIR DISCOLORATION.CHRONIC OVEREXPOSURE TO MANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE,SCARRING OF THE LUNGS AND REPRODUCTIVE HARM IN MALES.TARGET ORGAN IS PRIMARILY THE LUNG,BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER,CHRONIC OVEREXPOSURE TO IRON OXIDE DUST/FUME MAY CAUSE LUNG SIDEROSIS.CHRONIC OVEREXPOSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS.OVEREXPOSURE TO AMORPHOUS SILICA CAN CAUSE DRYING OF THE MUCOUS MEMBRANES OF THE EYES,NOSE,AND THROAT.

THIS PRODUCT ALSO CONTAINS NICKEL AND CHROMIUM COMPOUNDS.INHALATION OF NICKEL DUST OR FUME MAY RESULT IN INFLAMMATION OF THE RESPIRATORY TRACT AND CAUSE NASAL AND/OR LUNG CANCER.NICKEL HAS BEEN IDENTIFIED AS A POTENTIAL HUMAN CARCINOGEN.EXPOSURE TO CHROMIUM DUST OR FUMES MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND LIVER DAMAGE.UNDER HIGH TEMPERATURES,HEXAVALENT CHROMIUM MAY BE PRODUCED,IF IN THE INSOLUBLE FORM,IT IS A CONFIRMED HUMAN CARCINOGEN.(CALIFORNIA PROPOSITION 65).

IF COATED WITH OIL,MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT.WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.

READ THE ALUMINIUM/ALUMINIUM ALLOYS MATERIAL SAFETY DATA SHEET (MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

\* If processing or recycling produces particulate,use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting,welding,grinding,abrasive sawing,sanding and polishing.Any activity which abrades the surface of this material can generate airborne particulate.Use appropriate NIOSH approved respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

\* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.

\* Aluminum, in solid form and as contained in finished products presents no special health risk.

\* Sold for manufacturing purposes only.This product can be recycled; contact your sales representative.

For additional information, call or write to Copper and Brass Sales,22355 West Eleven Mile Road, Southfield, MI 48033, telephone 248-233-5600, or visit our web site @ [www.copperandbrass.com](http://www.copperandbrass.com).

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL 117075 T6 S1.250X7.00  
DATE 17/09/27

PO / BATCH NO 371026/138462

MATERIAL CERT REC'D yes  
QUANTITY RECEIVED 104'  
QUANTITY INSPECTED 104'  
QUANTITY REJECTED

THICKNESS ORDERED 1.250  
THICKNESS RECEIVED 1.310  
SHEET SIZE ORDERED   
SHEET SIZE RECEIVED

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> N	
CORROSION	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> N	
CORRECT THICKNESS	<input checked="" type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> N	
CORRECT REF# TO LINK CERT	<input checked="" type="radio"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DURCIMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>JK</u>	SIGNED OFF BY: _____
DATE: <u>17/09/27</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

## SPECIFICATION CONTROL DRAWING

△ PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE

SPECIFICATION:  
QQ-A-250/12 OR AMS-QQA-250/12  
OR AMS 4045  
OR ASTM B209

OR

△ PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE  
QQ-A-250/13 OR AMS-QQA-250/13  
OR AMS 4048 / 4049  
OR ASTM B209

OR

△ SPECIFICATION:

△ PART NUMBER:  
M7075T6S |TTT|X|W.|WWW|  
THK|WIDTH|  
WHERE "TTT" = THICKNESS (IN INCHES)  
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)  
EG. 0.063" THICK SHEET M7075T6S.063  
EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500

△ PREFERRED SIZE:

.TTT BY 4FT BY 10FT FOR SHEET

1.250 X 7.00

APPROVED		RELEASED		A	
2017 JUN 19 ✓ ECN 17-574		2017 JUN 19 ✓ ECN 17-574		REV. B SHEET 1 OF 1	
DRAFT AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		DRAWING NO. M7075T6S		SCALE NTS	
DESIGN	RF	CP	REVISION	DESCRIPTION	DATE
DRAWN	CP	CP	A	DRAFT AEROSPACE LTD	17.05.05
CHECKED	ML	CP	B	DRAWING NO.	17.05.05
MFG. APPR.	LL	CP		OPTIONAL WIDTH DIM (CARB-148)	10.11.08
APPROVED	WM	CP		NEW ISSUE	
DE APPR.	DS	CP		REV. DATE	
DATE	17.05.05	CP		TITLE	
				7075-T6 SHEET/PLATE SPEC	
				DS	
				Copyright © 2015 by DRAFT AEROSPACE LTD	
				This document is the intellectual property of DRAFT AEROSPACE LTD and is subject to copyright laws. It is intended for internal use only and must not be copied or distributed outside of DRAFT AEROSPACE LTD without prior written permission.	



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO37626**

Purchase Order Date 8/31/2017

PO Print Date 8/31/2017

Page Number 1 of 2

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**E-MAILED**  
**AUG 31 2017**

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
<b>Ship To Contact</b>		Customer Tax #	10127-2607
<b>Ship To Phone</b>		Terms	Net 30
<b>Ship Via:</b>	VENDOR'S TRUCK	Currency	CAD
<b>Ship Acct:</b>		FOB	FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
Line Comments			Promise Date				
Delivery Comments							
1	M7075T6S1.250X7.000	7075-T6 SHEET 1.25" X 7.000" ORDER PRE CUT TO 50.00"	9/14/2017	Yes	104.00 f	\$51.03	\$5,307.25
		NOTE: 25 PCS CUT TO 50" LONG	9/14/2017				
		MATL 7075-T6/T62 ALUMINUM SHEET					
		SPECS QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR PER ASTM B209					
		MATL 7075-T6/T62 ALCLAD ALUMINUM SHEET					
		SPECS QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4049 OR PER ASTM B209					
2	71401-45	PROCUREMENT QUALITY CLAUSES	9/14/2017	No	1.00	\$0.00	\$0.00
		Procurement Quality Clauses	9/14/2017				
		A005 right of entry					
		A012 chemical and physical test report					
		A016 personnel qualification					
		A017 raw material identification (as applicable)					
		A026 certification of material conformance					
		A041 quality management system					
		A042 dart notification by supplier					
		A043 retention of quality documents					

*SPR 9-11*

**PO Instructions:** QUOTE PEC ST-88034

Note:



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO37626

Purchase Order Date 8/31/2017

PO Print Date 8/31/2017

Page Number 2 of 2

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

<b>Contact Name</b>	
<b>Vendor Phone</b>	905 669 9444
<b>Ship To Contact</b>	
<b>Ship To Phone</b>	
<b>Ship Via:</b>	VENDOR'S TRUCK
<b>Ship Acct:</b>	

<b>Buyer</b>	Chantal Lavoie
<b>Customer POID</b>	
<b>Customer Tax #</b>	10127-2607
<b>Terms</b>	Net 30
<b>Currency</b>	CAD
<b>FOB</b>	FCA - (Free Carrier)

Line Total: \$0.00

PO Total: \$5,307.25

**PO Instructions:** QUOTE PEC ST-88034

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1

Change Date: 8/31/2017

## Q U O T A T I O N

No: PEC ST-88034

Quoted By:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Quoted To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Quoted Ship To: ( 1 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS Qtd 31Aug17 Qte Ref  
Frt PREPAID Via  
Tel 613-632-9577 Fax 613-632-1053 Ctc CHANTAL  
Slp STAN IVERS (905-532-1350)

1 ALUMINUM PLATE 7075-T651 25 PCS 1175 LBS  
1.250" THICK X 7.0000" X 50.0000"  
Part No 6-10 DAYS ARO  
AMS QQ-A 250/12  
AMS 4045  
ASTM B209  
<<<----- SPECIFICATIONS ----->>>  
Ga Tol + 0.0000 - 0.0000 Pc/Tag 25  
WthTol + 0.1250 - 0.0000 Wt/Skd  
LthTol + 0.1250 - 0.0000 Ty Pk  
MATERIAL 25 PCS @ 212.2900 EA 5,307.25  
ENERGY & CAP SURCHG 25.0000 LOT 25.00

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA  
\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*

\*\*\* REFERENCED ON IT \*\*\*

Price in effect at time of shipment.

Price based on receipt of total order.

All weights are theoretical.

All orders are subject to credit approval.

\*\*\*\*\* TEL. 800-926-2600 \*\*\*\*\*

**\*\*\* CUSTOMER PICK-UP HOURS**

\*\*\* 9:00 AM TO 4:00 PM \*\*\*

\* WE STOCK STAINLES

\* PLEASE LET US QUOTE YOU

\* \* \* \* \*

\*\*\*PLEASE NOTE A \$25.00 FEE

PLEASE NOTE IT COSTS 50 CENTS  
ADDED TO EVERY ORDER \*\*\*

ADDED TO EVERY ORDER.

\* \* \* \* \*

## Q U O T A T I O N

No: PEC ST-88034

Quoted By:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Quoted To: ( 20115)  
DART AEROSPACE

Quoted Ship To: ( 1)  
DART AEROSPACE

## Q U O T A T I O N

QT No: PEC ST-88034

\*FOR OUR FULL SALES TERMS AND CONDITIONS, PLEASE

\*VISIT OUR WEBSITE: [www.copperandbrass.com](http://www.copperandbrass.com)

\*\*\*\*\*

NO CANCELLATIONS ON PROCESSED MATERIAL.

\*\*\*\*\*

Order Totals: 1 Items 1175 LBS

Material	Processing	Freight	Other	Taxes	ORDER AMT
5,307.25			25.00	693.19	6,025.44
*****					
Taxes: ONHSTS	693.19		0.00	0.00	0.00

31Aug17 12:17        S A L E S     A C K N O W L E D G M E N T        No: PEC ST-88252  
Sold By:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS	Ord 31Aug17 Due 07Sep17
Frt PREPAID	Via VIM DELIVERY
Con 96294	PO/Rel 37626
Slp STAN IVERS (905-532-1350)	Tel 613-632-9577 Fax 613-632-1053

S A L E S     A C K N O W L E D G M E N T     SO No PEC ST-88252  
Test Certs: Chem Y Phys Y 1 Original copies with Shipment, 1 with Invoice

1 ALUMINUM PLATE 7075-T651 25 PCS 1,175 LBS  
 1.250" THICK X 7.0000" X 50.0000"  
 AMS QQ-A 250/12  
 AMS 4045  
 ASTM B209  
 <<<----- SPECIFICATIONS ----->>>  
 Ga Tol + 0.0000 - 0.0000 Pc/Tag 25  
 WthTol + 0.1250 - 0.0000 Wt/Skd  
 LthTol + 0.1250 - 0.0000 Ty Pk  
 MATERIAL 25 PCS @ 212.2900 EA 5,307.25  
 ENERGY & CAP SURCHG 25.0000 LOT 25.00

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA  
\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*  
\*\* CUSTOMER PICK-UP HRS / 9:00 AM TO 4:00 PM \*\*  
\*\*\* TEL. 800-926-2600 \*\*\*

\* WE STOCK STAINLESS STEEL!!!! \*  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER.\*\*\*

\*FOR OUR FULL SALES TERMS AND CONDITIONS PLEASE

\*VISIT OUR WEBSITE: [www.copperandbrass.com](http://www.copperandbrass.com)

\*\*\*\*\* NO CANCELLATIONS ON PROCESSED MATERIAL \*\*\*\*\*

NO CANCELLATIONS ON PROCESSED MATERIAL.

\*\*\*\*\*

\*\*\*\*\* Order Totals: 1 Items 1,175 LBS \*\*\*\*\*  
\*\*\*\*\* Material Processing Freight Other Taxes ORDER AMT \*\*\*\*\*  
\*\*\*\*\* 5,307.25 25.00 693.19 6,025.44 \*\*\*\*\*

31Aug17 12:17        S A L E S     A C K N O W L E D G M E N T        No: PEC ST-88252  
Sold By:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

=====  
S A L E S     A C K N O W L E D G M E N T     SO No PEC ST-88252

Test Certs: Chem Y Phys Y 1 Original copies with Shipment, 1 with Invoice

Taxes: ONHSTS     693.19